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19) is a voluntary guideline developed by AIAG to provide a common process for all Tier 1 suppliers and sub-tier suppliers (tier 2 and below) to use for supplier management.

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The CQI-19 describes product and process approval for sub-suppliers. As a long standing member of the AIAG, TopQM-Systems already specialized early on in the introduction, development and qualification of employees according to the content of CQI-19 and its transfer of knowledge, including methods of "best practice".